



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE105-14101W12-11
Job Sheet 187770



Part No: RBE105-14101W12-11

Job Qty: 3 ea

Part Name: Contents Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 12/20/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBE105-14101W12 Rev.1 IPP Rev. A 18.10.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		12/20/18	0.00	0.00	Start Up Small Fab-3		MLO MLO DAS 30 DEC 18 2018 21 9:35
110	Small Fab	3 pcs		12/20/18	0.00	0.75	Small Fab-4		
120	QC	3 pcs		12/20/18	0.00	0.00	QC5		
130	Packaging	3 pcs		12/20/18	0.00	0.00	Packaging3-1		
140	QC21-SA	3 Ea		12/20/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 7. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.4980 sf (.166 ea)	90-Start up Operation	5089301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	0	0

Part Specifications

Specifications could not be found.



Container No: S137898



Part: RBE105-14101W12-11

Job No: 187770

Serial No/Batch: S137898

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 12/17/18

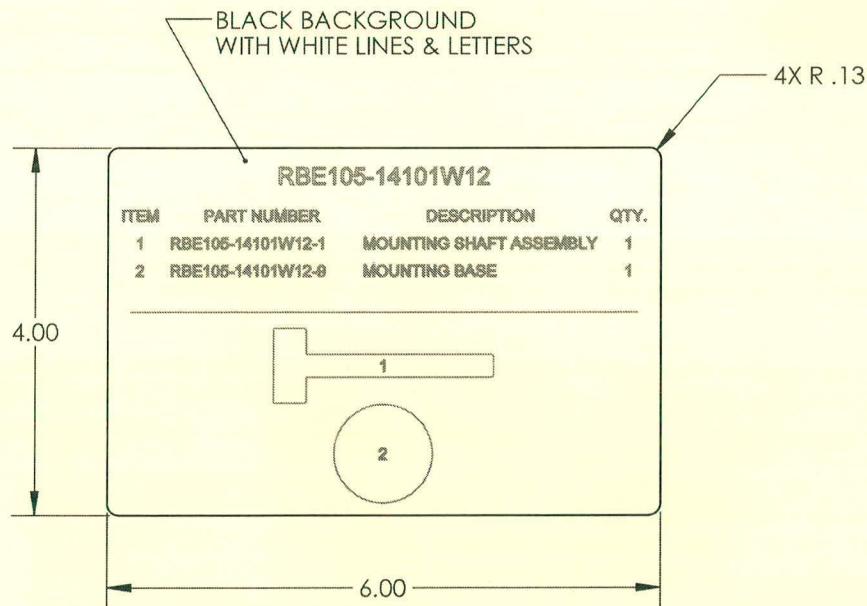
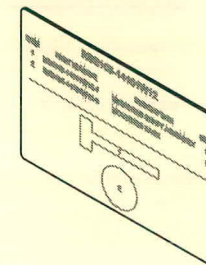
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 12/17/18 8:40 AM dart.lacelle.linda

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



NOTE:
USE PDF.



TITLE		MOUNTING DEVICE	
DWG NO.		RBE105-14101W12-11	
REV		1	
MAT'L PLASTIC		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .010 FRACTIONS ± 1/8	
SPEC		.XX ± .03 ANGLES ± 1°	
DRAWN BY: DUERFELDT		.X ± .1 SURFACES = 125/	
CHECKED: CLOUGH		1. BREAK ALL SHARP EDGES	
OPPS APPR: ANDERSON		.015 x 45° OR .016R	
QA APPR: LINDSAY		2. DIMENSIONAL LIMITS APPLY	
APPROVED: GILBERT		AFTER PLATING	
SCALE 1:2		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE 12/22/2015		USED ON MODEL	
SHEET 7 OF 9		EC145	

(11)

CONTENTS PLACARD

